

106556

September-06-13 11:13:01 AM

N900040100

Setup Start *NS1*

Stop *NS2*

6

Cust Item ID:

6

Customer:

Reference:

Run Start *NR1*

Tooling:

Date:

Stop *NR2*

SPC (Y/N):

Date:

**Insp.
Stamp**

Revision Nbr

Rev C

DEO D2731-C-1

100

0,00

100

SprayPaint

Spray Painting

Memo *M.L.O.*

apply rock guard as per dwg D2731

0,00

110

QC3- Inspect Part Finish

0.00

110

QC

Quality Control

Memo

0.00

27
B-9-C

3

Work Order ID 106556

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Item ID: D2731-3RG

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mounting Lug

Start Date: 9/06/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 9/09/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location	0.00							
120									
Packaging	Memo	0.00							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

6X (28) 13-09-9

13/9/9

13-09-9

Picklist Print

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Work Order ID: 106556
Parent Item: D2731-3RG
Parent Item Name: Mounting Lug

Start Date: 9/06/13
Start Qty: 6.00

Required Date: 9/09/13
Required Qty: 6.00

Comments: lpp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-3 Mounting Lug		Manufactured	No			100	Each	52.0000	1	6		13-9-6	

Location

ST467

73417

85505

Loc Qty

52

8

44

Loc Code

6

DRAWING NO. D2731	TITLE MOUNTING LUG	REV. C	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D2731-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>QD</i>	CHECKED <i>SC</i>	MFG. APPR. <i>MA</i>	APPROVED <i>MD</i>		DE APPR. <i>#</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

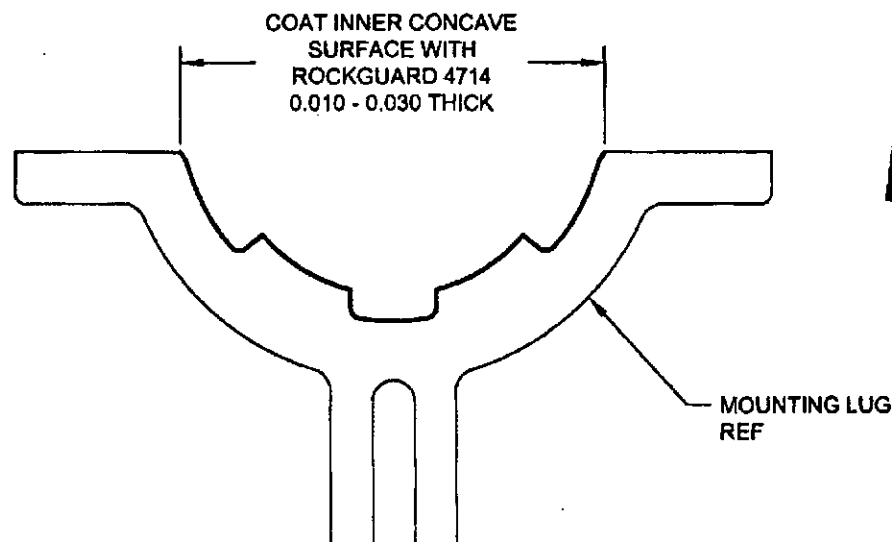
PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE INDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.

W/O 106556



RELEASED
2011-05-24
MD

D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)

